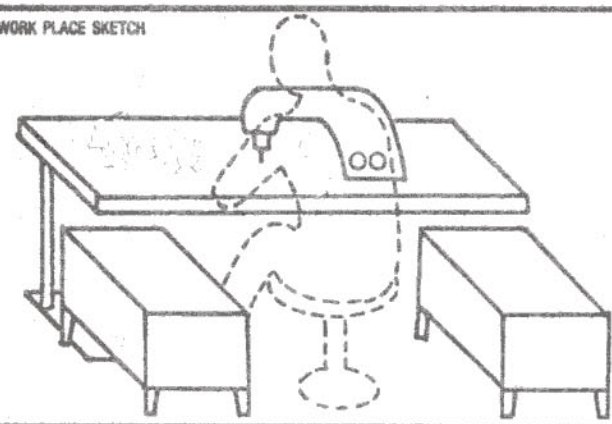
OPERATION

SPD OPERATION ANALYSIS FORM - 3D

CODE NO.:

OPERATION SKETCH

WORK PLACE SKETCH



REMARKS

Elem. No.	Code No.	ELEMENTAL OPERATION DESCRIPTION	Standard Elemental Times	Variations		

Date	Company
Styles	
Fabrics	
Stitch Type	Seam Class
Machine	
Attachments	
RPM	SPI / By

Bundle Allowance	
Get Bundle	
Untie Bundle	
Lay Out Parts	
Record Work	
Tie Bundle	
Dispose Bundle	
Total Time	
Units/Bundle	
Time Per	

Operation Allowance	
Personal	
Fatigue	
Delay	
Rest Periods	
Thread Break	
Thread Change	
Machine	
Style Mix	
Total Percent	

Calculations				
Total Elemental Time Per Piece				
Total Elemental Time Per Dozen				
Bundle Allowance Time				
Total Operating Time				
Operation Allowance Time				
Total Standard Allowed Time (SAM)				
Production Per Hour (60 Minutes ÷ SAM)				
Base Rate Per Hour				
Piece Rate (Base Rate ÷ Production)				