CYCLE STUDY

Company: _____

	1			
	2			
	3			
	4			
	5			
	6			
	7			
	8			
	9			
	10			
	11			
	12			

Total T			
No.Obs.			
AVG T			
Rating			
Normal T.			
P.F.&D.			
STD. T.			

Foreign Elements

A	
B	
C	
D	
E	

PATTERN#:	**Date: / /**
Operation # :	
Operation Description:	
Table Type:	
Thread:	
Machine:	
SPI:	RPM:
Attachments:	
Observer:	
Operation Sketch	
Workplace Sketch	

Style #:
Study #:
Size:
Remarks:
Operator:
Garment type:
Material:
Gmts/bundle: [F/F] F/O/W]
Previous Oper:
Next Oper:

SUMMARY

No	Elements	El. TIme	Occur per ea	Total Time

Total Time (sah/sam) per (pc/dz)	
Base Rate per (min/hour)	
Rate per (pc/dz)	
Pcs/Dz per hour	
Pcs/Dz per hour Day	