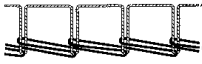
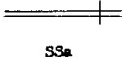


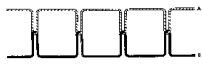
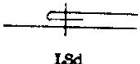
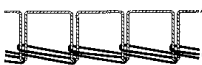

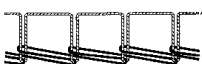
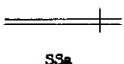

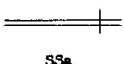



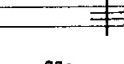

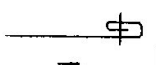












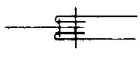




Garment Breakdown Process Analysis					
Garment Description		Men's Dress Shirt with Patch pocket on left chest, Back yoke, Pointed, banded collar, and Self-placket in pinpoint woven polycotton fabric			
Op#	Operation Description	Stitch Type	Seam Type		
1	Make Collar	301	Ssa-1		
2	Topstitch Collar	301	Sse-1		
3	Hem Collar Band	301	Ssa-1		
4	Attach Collar Band to Collar	301	Ssa-1		
5	Turn and Topstitch Collar Band	301	SSq-1		
6	Buttonhole Collar Band	301			
7	Hem Pocket	401	Efa-1		
8	Make Cuffs	301	SSa-1		
9	Hem Cuffs	301	SSn-1		
10	Topstitch Cuffs	301	Sse-1		
11	Buttonhole Cuffs (2)	301			
12	Buttonsew Cuffs (2)	101			
13	Make Left Center Front (Set Placket)	401	LSm-2		
14	Hem Right Center Front	301	Efb-1		

15	Hem Button Stay	401	Ssa-1		 SSa
16	Buttonhole Front (5)	301			
17	Buttonsew Front (5)	101			
18	Set Pocket	301	LSd-1		 LSd
19	Attach Yoke to Back	401	Ssa-1		 SSa
20	Join Shoulders to Yoke	401	Ssa-1		 SSa
		504	Ssa-1		 SSa
21	Set Collar (band) to body	301	SSq-1		 SSq
22	Close Collar Ends	301	SSc-1		 SSc
23	Sew Sleeve Plackets	301	Efb-1		 Efb
24	Set Sleeves	401	Ssa-1		 SSa
		504	Ssa-1		 SSa
25	Bind Sleeves	301	Bse-1		 BSe
26	Close Sideseam	401	Ssa-1		 SSa
		504	Ssa-1		 SSa
27	Tack Binding	301			
28	Set Cuffs	301	SSq-1		 SSq
29	Hem Bottom	301	Efb-1		 Efb