
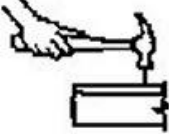


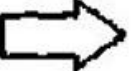

















**FIGURE 2-8**  
The ASME standard set of process chart symbols.

<p><b>OPERATION</b></p>  <p>A large circle indicates an operation, such as →</p>	 <p>Drive nail</p>	 <p>Min</p>	 <p>Drill hole</p>
<p><b>TRANSPORTATION</b></p>  <p>An arrow indicates a transportation, such as →</p>	 <p>Move material by truck</p>	 <p>Move material by conveyor</p>	 <p>Move material by carrying (messenger)</p>
<p><b>STORAGE</b></p>  <p>A triangle indicates a storage, such as →</p>	 <p>Raw material in bulk storage</p>	 <p>Finished stock stacked on pallets</p>	 <p>Protective filing of documents</p>
<p><b>DELAY</b></p>  <p>A large capital D indicates a delay, such as →</p>	 <p>Wait for elevator</p>	 <p>Material in truck or on floor of bench waiting to be processed</p>	 <p>Report waiting to be filed</p>
<p><b>INSPECTION</b></p>  <p>A square indicates an inspection, such as →</p>	 <p>Examine material for quality or quantity</p>	 <p>Read steam gauge on boiler</p>	 <p>Examine printed form for information</p>